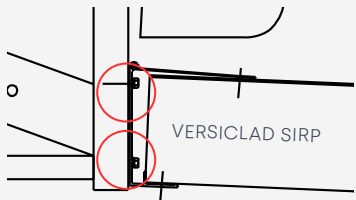


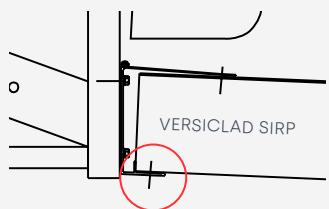
# Fixing Details for Two Piece Receiver Channel

Summary Fixing Details for Two Part Receiver		Brick	Timber Stud Framing	Fascia - Under Gutter
Fastener Spacing	Horizontal - receiver base onto building	Max 480mm spacing	Max 600mm spacing	Max 600mm spacing
	Vertical	As per the drill start grooves in the Receiver base		
Fastener sizes for fastening Receiver base 		12mm Dynabolts or equivalent <b>Need min 40mm depth into brick so, including receiver thickness, 50mm long fasteners required</b>	14 gauge timber screws. Require minimum 85mm penetration into stud, so the length of the screw is dependent on thickness of cladding. <b>If cladding is 15mm thick then need at least 100mm screw</b>	Bolts required that are long enough to go through Receiver, Fascia and rafter bracket. <b>If metal fascia - 25mm bolts</b> <b>If timber fascia - 50mm bolts</b>

# Fixing Details for Two Piece Receiver Channel

Summary Fixing Details for Two Part Receiver	Brick	Timber Stud Framing	Fascia - Under Gutter
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Rivets for fastening from underside of receiver base into bottom skin of roof panel



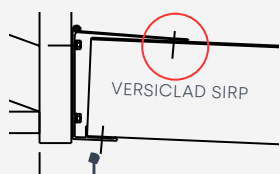
Diameter - 4.8mm

Grip Range - 1.6 - 6.4mm for TOTAL INSTALLED ROOF SLOPE OF 5° TO HORIZONTAL

Note: For total installed slope of greater than 5°, obtain engineering advice to determine appropriate grip range

VERSICLAD SIRP STYLE & OVERALL THICKNESS			ALUMINIUM TWO PART RECEIVER CHANNEL SIZE	WIND CLASS		
				N3	N2	N1
SPACEMAKER	137	100MM	153x60x3	250	300	300
VERSALINK 1000	132					
VERSALINK 765	128					
CORROLINK 1000	117					
CORROLINK 765	115					
SPACEMAKER	112	75MM	128x60x3	200	250	300
VERSALINK 1000	107					
VERSALINK 765	103					
CORROLINK 1000	92					
SPACEMAKER	87	50MM	103x60x3	200	200	250
VERSALINK 1000	82					
VERSALINK 765	78					
CORROLINK 1000	67					
CORROLINK 765	65					
CORROLINK 765	85	70MM				

Screws for fastening the Receiver top into the top of the roof panel



14 - 10x25 Hex Head Full thread TEKs with EPDM Sealing Washer below screw head (14 gauge = 6.3mm thread diameter)

Length 25mm  
Effective Length 6.5mm Min  
Grip Length 3.5mm Max

VERSICLAD SIRP STYLE	SCREW SPACING ON CREST OF SIRP
SPACEMAKER	333MM CENTRES
VERSALINK 1000	250MM CENTRES
VERSALINK 765	190MM CENTRES
CORROLINK 1000	AT EVERY ALTERNATE CREST. TYPICALLY 7 - OFF SCREWS TO EACH SIRP COVER WIDTH 1000MM
VERSALINK 765	AT EVERY ALTERNATE CREST. TYPICALLY 5 - OFF SCREWS TO EACH SIRP COVER WIDTH 765MM